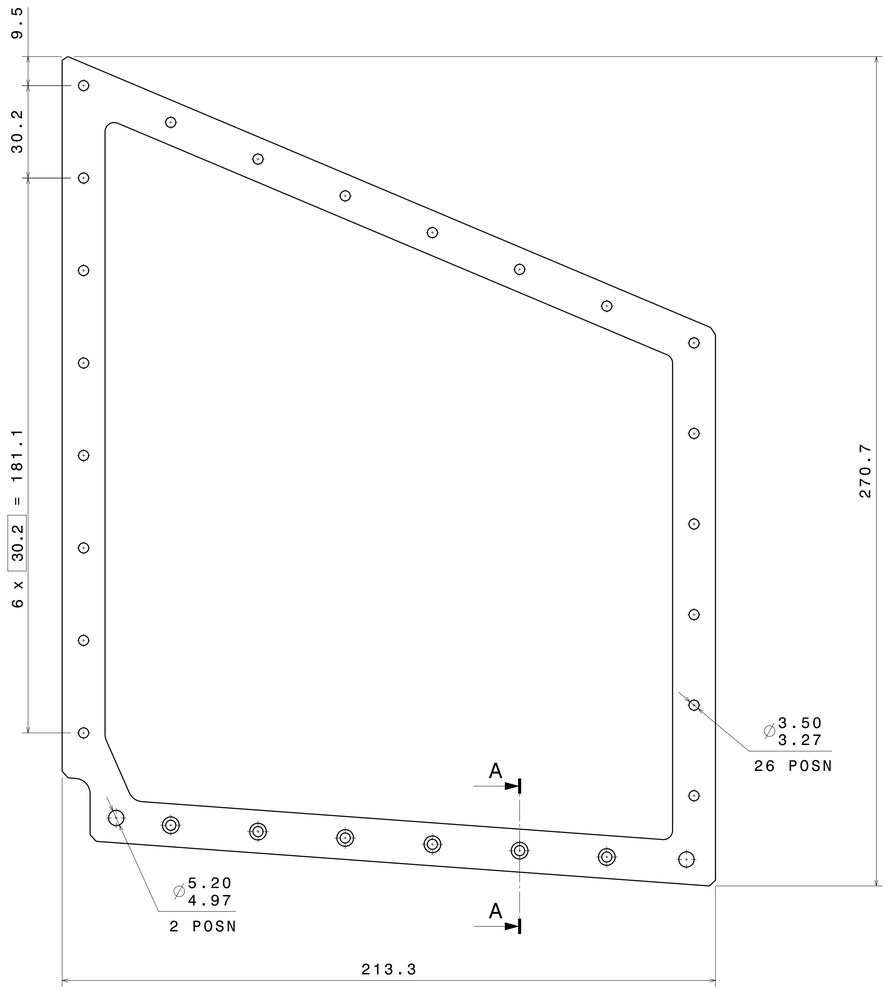
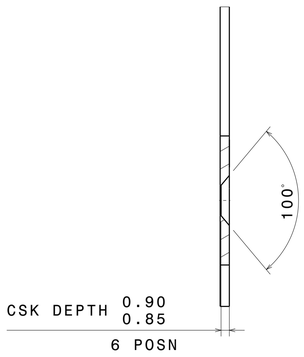
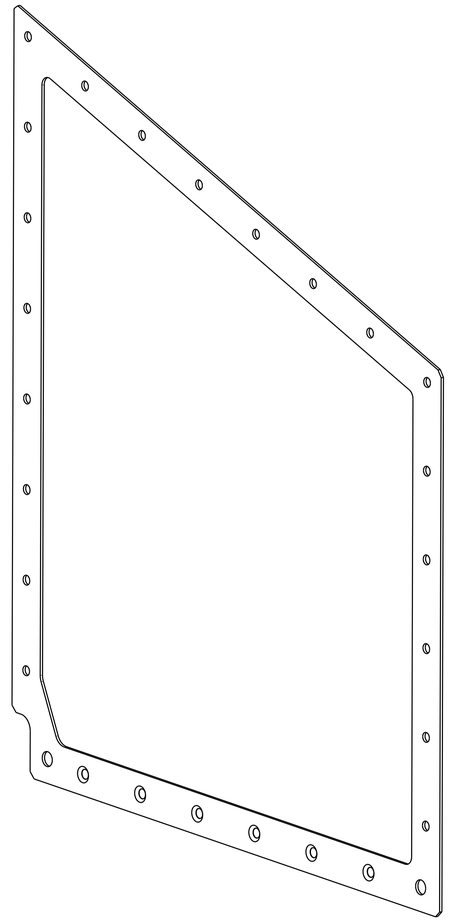
DRG NO	SH	ISS
QB22359	A of A	P1

ZONE	ISS	DESCRIPTION	DATE		APPROVALS
	P1			MODIFIED:	
				DRG CHCK:	
				PROJ ENG:	
				MFG ENGR:	
				TECH APRL:	
				DSGN APRL:	
				DSGN APRL:	





SECTION A-A
SCALE 3:1



ISOMETRIC VIEW
N.T.S

NOTES

1. MATERIAL: AL ALLOY L113-T6 x 19 SWG (1.0mm).
2. REMOVE ALL BURRS AND SHARP EDGES.
3. INTERNAL BEND RADII TO BE 3.0mm UNLESS OTHERWISE STATED ON THE DRAWING.
4. UNLESS OTHERWISE STATED POSITIONAL TOLERANCE OF ALL HOLES: ⌖ ∅0.34
5. FINISH: SULPHURIC ANODISE IN ACCORDANCE WITH DEF STAN 03-25.
6. PRIME ALL OVER USING REF 01-03 TO QD3088, I.A.W. MANUFACTURER'S INSTRUCTIONS.
7. ALL UNDIMENSIONED FEATURES CONTROLLED BY CAD MODEL.

PART MARK TO QD5016 (B) 1 & 4

REF	PART NUMBER	QTY	DESCRIPTION	MATERIAL/REMARKS
01	QD3088-133	A/R	PRIMER	---
02	QD3088-134	A/R	ACTIVATOR	---
03	QD3088-135	A/R	THINNERS	---

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UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN MILLIMETRES
TOLERANCES ARE:

DECIMALS	ANGLES
X. ± 1.0	±0.5DEG
.X ± 0.5	
.XX ± 0.25	
.XXX ± -	
SURFACE FINISH	3.2

DO NOT SCALE DRAWING

THIRD ANGLE PROJECTION
DRG PER ASME Y14.5M-1994 OR BS 8888

APPLICATION
NEXT ASSY QB21939
USED ON QB05043

APPROVALS		DATE
DRAWN BY	N LOCKIE	9 OCT 2015
DRG CHCK	T CLARK	9 OCT 2015
PROJ ENG		
MFG ENGR		
TECH APRL		
DSGN APRL		
DSGN APRL	D P SMITH	9 OCT 2015
CONTRACT NO		

Pall Corporation
PALL AEROPOWER ENGINEERING, PORTSMOUTH, ENGLAND

TITLE
PLATE

SIZE	CAGE CODE	DRG NO	SHT	ISS
A1.	U0088	QB22359		P1

SCALE 1:1 WEIGHT SHEET A OF A

CAD LOCATION
UKEH_CATDRW-135169